

# FS-10798 Series – Externally Adjustable for Water, Oils and Gases

Flow Rate Settings: Liquids: Infinite Adjustment between 0.5 GPM and

20.0 GPM

Air/Gases: See Gas Flow Adjustment Ranges below

Port Size: 1/2" NPT

Primary Construction Material: Brass or Stainless Steel

Setting Type: Adjustable

These externally adjustable switches are ideal for protecting machine tools from coolant flow failure, for protecting bearings from loss of lubricant or to assure proper air flow. They offer an infinite number of flow settings at pressures up to 1000 PSIG, with low pressure drop and precise repeatability.

The adjusting vane is easily field adjustable using an ordinary flat-bladed screwdriver. The adjustment is set-screw-locked for tamper-free operation after field calibration.

### **Specifications**

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Wetted Materials			
Housing	Brass or 316 Stainless Steel		
Piston			
In Brass Housing	Polysulfone for water; Brass for oil or air		
In Stainless Steel Housing	316 Stainless Steel Only		
Spring	316 Stainless Steel		
O-Ring	Viton®		
Other Wetted Parts	Ероху		
Pressure Rating			
Operating	1000 PSIG		
Proof	2500 PSIG		
Burst	5000 PSIG		
Operating Temperature			
With Brass or S.S. Piston	-20°F to +300°F (-29°C to +148.9°C)		
With Polysulfone Piston	-20°F to +225°F (-29°C to +107.2°C)		
Repeatability	1% Maximum Deviation		
Set Point Accuracy	±10% Maximum		
Set Point Differential	15% Maximum		
Switch*	SPDT, 20 VA		
Inlet/Outlet Ports	1/2″ NPT		
Electrical Termination	No. 18 AWG, 24"L., Polymeric Lead Wires		

<sup>\*</sup>See "Electrical Data" on Page D-4 for more information.

# Air/Gas Flow Adjustment Ranges

Water or oil flow units should not be utilized for air/gas applications. The FS-10798 Gas Flow configuration utilizes a special dash-pot piston for reliability. The flow adjustment ranges are typical for air service. For other gases, the flow range will vary with the density of the gas. Please consult factory for more information.

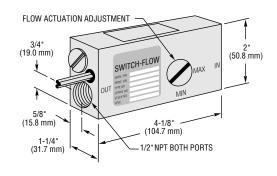
For 5 PSIG Line*	1 to 75 SCFM Approx.	
For 100 PSIG Line	3 to 160 SCFM Approx.	

<sup>\*</sup> Minimum 5 PSI line pressure required.

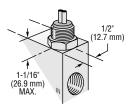


### **Dimensions**

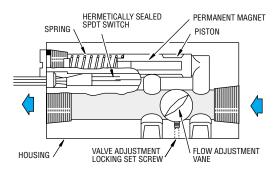
#### With Wire Leads and Strain Relief

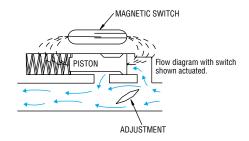


#### With 1/2" NPT Conduit Connector



#### **How It Works**





An externally rotatable vane is positioned in the main flow path within the unit. The magnet carrier piston is located in a bypass flow chamber. Pressure differential, caused by flow around the adjusting vane, displaces the spring-biased piston which actuates a hermetically sealed SPDT reed switch within the unit.

#### How To Order – Standard Models

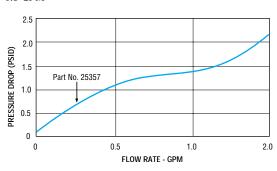
Specify Part Number based on desired media, piston material and electrical termination.

			Part Numbers	
Media		Materials	With Lead Wires	With 1/2" Conduit Connector
	Housing	Piston		
Liquids Brass 316		Brass (for Oils)	61205 🗲	49073 <del>/</del>
	Brass	Polysulfone (for Water)	25357 🗲	25363 🗲
	Stainless Steel	25358 🗲	25364 🗲	
Cases	Gases		25359 🗲	25365 🗲
	Stainless Steel	25360 🗲	25366 🗲	

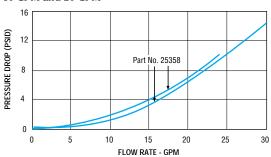
- Temperature changes will slightly affect the standard water or gas flow settings listed. Oil flow settings will vary with temperature and viscosity.
- Use of 50 micron filtration is recommended.

## Pressure Drop - Typical

 $0.5~\mathrm{GPM}$ 



#### 10 GPM and 20 GPM



Tests conducted with units in horizontal position with water at +70°F (21°C). Data will vary slightly for vertically mounted units.

FS-10798 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations.